Balsa (8mm)

Material: Balsa (8mm)
Thickness: 8mm
Speed: 30mm/s
Number of passes: 8 (1mm step)

Cardboard 1,4 mm

Material: Cardboard
Thickness: 1,4mm (3 layers)
Speed: 20mm/s
Number of passes: 2 (0,5mm step)

**Cardboard 5 mm**

Material: Cardboard  
Thickness: 5mm (5 layers)  
Speed: 10mm/s  
Number of passes: 4 (1,25mm step)

**Cardboard**

Material: Cardboard  
Thickness: 0,5mm
Speed: 9mm/s  
Number of passes: 1

**Rubber**

Material: Rubber  
Thickness: 0.5mm  
Speed: 15mm/s  
Number of passes: 2 (0.25mm step)

**Oilcloth**

Material: Oilcloth
Thickness: 0,4mm  
Speed: 16mm/s  
Number of passes: 1

**Plastic foil**

![Plastic foil image]

Material: Plastic foil  
Thickness: 0,2mm  
Speed: 8mm/s  
Number of passes: 1

**Green ortalion**

![Green ortalion image]
Material: Green ortalion  
Thickness: 0,1mm  
Speed: 50mm/s  
Number of passes: 1

White (matt) plastic

Material: White (matt) plastic  
Thickness: 0,3mm  
Speed: 10mm/s  
Number of passes: 1

Glass fiber reinforced foil
Material: Glass fiber reinforced foil
Thickness: 0.2mm
Speed: 4mm/s
Number of passes: 1

Glass fiber reinforced foil (dark, transparent)

Material: Glass fiber reinforced foil (dark, transparent)
Thickness: 0.3mm
Speed: 3mm/s
Number of passes: 1
Balsa (1mm)

Material: Balsa (1mm)
Thickness: 1mm
Speed: 30mm/s
Number of passes: 1

Balsa (4mm)

Material: Balsa (4mm)
Thickness: 4mm
Speed: 30mm/s
Number of passes: 4 (1mm step)

Real leather

Material: Real leather
Thickness: 1,7mm
Speed: 5mm/s
Number of passes: 2 (1mm step)

Lead foil

Material: Lead foil
Thickness: 0,05mm
Speed: 3mm/s
Number of passes: 1

Tablecloth

Material: Tablecloth
Thickness: 0.25mm
Speed: 10mm/s
Number of passes: 1

Laminate (yellow)

Material: Laminate (yellow)
Speed: 30mm/s

**Engraving - Laminate (green)**

Material: Laminate (green)
Speed: 30mm/s

**Engraving - Wood**

Material: Wood
Speed: 40mm/s
Engraving - Plywood

Material: Plywood
Speed: 40mm/s

Engraving - Painted metal (Powdered)

Material: Painted metal (Powdered)
Speed: 15mm/s
Material: Painted metal (Powdered)
Speed: 15mm/s

Plywood

Material: Plywood
Thickness: 1,08mm
Speed: 4mm/s
Number of passes:
3 (0,5mm step)

Engraving - Leather
Material: Leather
Speed: 15mm/s (depends on mark visibility)