Painted metal - powdered (Engraving)

Material: Painted metal (powdered)
Speed: 15mm/s
Number of passes: 1
Focus distance: 60 mm

Stainless steel (Engraving)

Material: Stainless steel (Engraving)
Speed: 3mm/s
Number of passes: 1
Focus distance: 30 mm

Stainless steel (Engraving)

Material: Stainless steel
Speed: 3mm/s
Number of passes: 1
Focus distance: 30 mm

Balsa (2mm)

Material: Balsa
Thickness: 2mm
Speed: 25mm/s  
Number of passes: 3 (1mm step)  
Focus distance: 60 mm  

Balsa (5mm)  

Material: Balsa  
Thickness: 5mm  
Speed: 30mm/s  
Number of passes: 5 (1mm step)  
Focus distance: 60 mm  

Balsa (10mm)
Material: Balsa
Thickness: 10mm
Speed: 22.5mm/s
Number of passes: 11 (1mm step)
Focus distance: 60 mm

Binder board (1 mm)

Material: Binder board
Thickness: 1mm
Speed: 8mm/s
Number of passes: 2 (0.5mm step)
Focus distance: 60 mm

Binder board (1,5 mm)

Material: Binder board
Thickness: 1,5mm
Speed: 7mm/s
Number of passes: 3 (0,5mm step)
Focus distance: 60 mm

Binder board (2 mm)

Material: Binder board
Thickness: 2 mm
Speed: 6mm/s
Number of passes: 5 (0,5mm step)
Focus distance: 60 mm

Binder board (2,3 mm)

Material: Binder board
Thickness: 2,3 mm
Speed: 6mm/s
Number of passes: 7 (0,5mm step)
Focus distance: 60 mm

Cardboard (0,5 mm)
Material: Cardboard
Thickness: 0.5 mm
Speed: 8 mm/s
Number of passes: 1
Focus distance: 60 mm

3-layer cardboard (1.4 mm)

Material: 3-layer cardboard 5 mm
Thickness: 1.4 mm
Speed: 20 mm/s
Number of passes: 3 (0.5 mm step)
Focus distance: 60 mm

5-layer cardboard (5 mm)

Material: 5-layer cardboard
Thickness: 5 mm
Speed: 10mm/s
Number of passes: 4 (1,25 mm step)
Focus distance: 60 mm

Rubber (0,5mm)

Material: Rubber
Thickness: 0,5mm  
Speed: 15mm/s  
Number of passes: 2 (0,25 mm step)  
Focus distance: 60 mm

Plastic foil (0,2mm)

Material: Plastic foil  
Thickness: 0,2mm  
Speed: 8mm/s  
Number of passes: 1  
Focus distance: 60 mm

Green ortalion (0,1mm)
Material: Green ortalion (0,1mm)
Thickness: 0,1mm
Speed: 50mm/s
Number of passes: 1
Focus distance: 60 mm

White plastic (0,3 mm)

Material: White plastic
Thickness: 0,3mm
Speed: 10mm/s
Number of passes: 1
Focus distance: 60 mm

Fiber-reinforced foil (0,2mm)

Material: Fiber-reinforced foil
Thickness: 0,2mm
Speed: 4mm/s
Number of passes: 1
Focus distance: 60 mm

Fiber-reinforced foil - dark (0,3mm)

Material: Fiber-reinforced foil - dark
Thickness: 0,3mm
Speed: 3mm/s
Number of passes: 1
Focus distance: 60 mm

Tablecloath (0,25mm)

Material: Tablecloath
Thickness: 0,25mm
Speed: 8mm/s
Number of passes: 1
Focus distance: 60 mm

Polyfoam (15mm)
Material: Polyfoam
Thickness: 15 mm
Speed: 8mm/s
Number of passes: 2 (10 mm step)
Focus distance: 60 mm

Polyfoam (24mm)

Material: Polyfoam
Thickness: 24 mm
Speed: 5mm/s
Number of passes: 2 (10 mm step)
Focus distance: 60 mm

Plexiglass - red (3mm)

Material: Plexiglass - red
Thickness: 3 mm
Speed: 2mm/s
Number of passes: 4 (0,75 mm step)
Focus distance: 60 mm

Plexiglass - green (3mm)

Material: Plexiglass - green
Thickness: 3 mm
Speed: 2mm/s
Number of passes: 6 (0,75 mm step)
Focus distance: 60 mm

Jeans (0,5 mm)

Material: Jeans
Thickness: 0,5 mm
Speed: 8mm/s
Number of passes: 1
Focus distance: 60 mm

T-shirt (0,5mm)
Material: T-shirt
Thickness: 0,5 mm
Speed: 35mm/s
Number of passes: 1
Focus distance: 60 mm

Hardwood plywood (3mm)

Material: Hardwood plywood
Thickness: 3 mm
Speed: 10 mm/s
Number of passes: 10 (0,3 mm step)
Focus distance: 60 mm
Hardwood plywood (4mm)

Material: Hardwood plywood
Thickness: 4 mm
Speed: 12 mm/s
Number of passes: 14 (0,3 mm step)
Focus distance: 60 mm

Full grain leather (1,5mm)

Material: Full grain leather
Thickness: 1,5 mm
Speed: 2.5 mm/s  
Number of passes: 3 (0.75 mm step)  
Focus distance: 60 mm

Plywood (2mm)

Material: Plywood  
Thickness: 2 mm  
Speed: 10 mm/s  
Number of passes: 40 (0.05 mm step)  
Focus distance: 60 mm

Silicon pad 0.3 mm
Material: Silicon pad  
Thickness: 0.3 mm  
Speed: 5 mm/s  
Number of passes: 1  
Focus distance: 60 mm

Cardboard (Engraving)

Material: Cardboard  
Speed: 300 mm/s  
Number of passes: 1  
Focus distance: 60 mm
Wood (Engraving)

Material: Wood
Speed: 40mm/s
Number of passes: 1
Focus distance: 60 mm